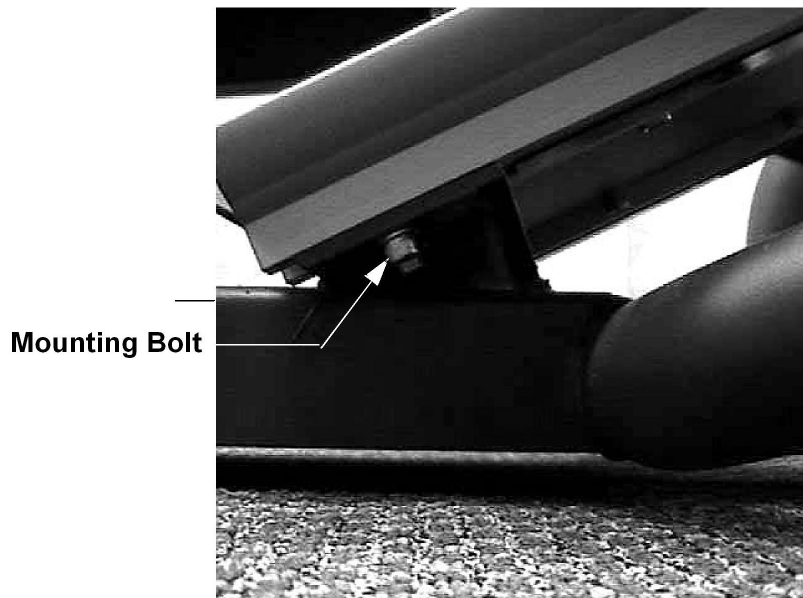


## Procedure 7.18 - Replacing a Ramp Assembly

### Procedure

1. Set the on/off switch in the 'off' position, then unplug the power cord from the wall outlet.
2. Remove the three bolts that fasten each pivot arm connector to the stairarm. See Diagram 7.9.
3. Remove the rear cover and rotate both stairarms to the rear of the unit.
4. Remove the four screws that fasten the ramp end cap to the ramp assembly. See Diagram 7.13. Slide the ramp end cap out of the ramp assembly and rotate the ramp assembly toward the rear of the unit.
5. Remove six rear ramp mounting bolts (3 each side).

### Diagram 7.12 - Rear Ramp Mounting



6. Remove the two mounting bolts from the front bottom of the ramp assembly.

### Diagram 7.13 - Front Ramp Mounting



7. Remove the ramp from the EFX.
8. Slide the ramp end cap into the ramp assembly. Fasten the ramp end cap with the screws removed in step 4.
9. Set the ramp assembly at its mounting position. Hand start the six rear mounting bolts and the two front bottom mounting bolts. Torque the six rear mounting bolts to 120 inch pounds. Torque the two front bottom mounting bolts to 100 inch pounds.
10. Rotate both stairarms forward onto the ramp assembly.
11. Set the pivot arm connectors at their mounting positions on the stairarms. Replace and torque the six pivot arm connector bolts to 135 inch pounds.
12. Replace the rear cover.